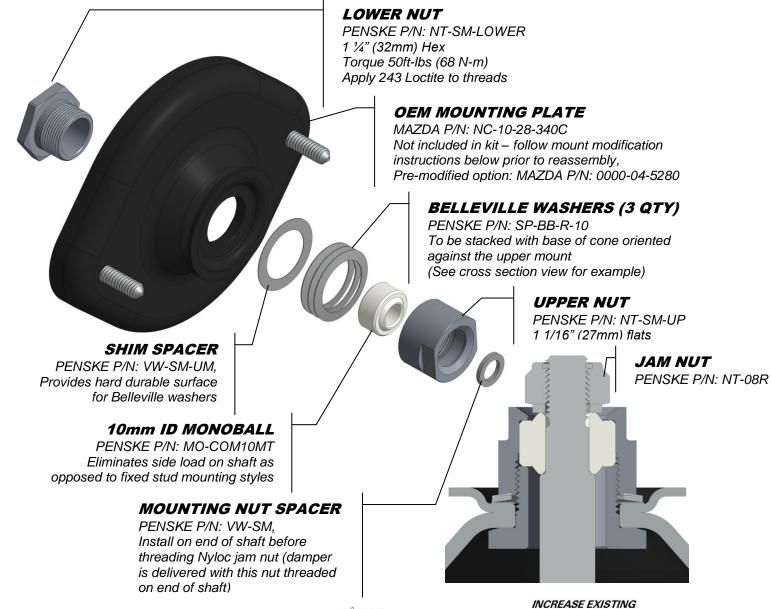


MAZDA MOTORSPORTS





45° X .02

BOTH SIDES

TOP MOUNT MODIFICATION:

- 1. Remove mount from vehicle
- 2. Secure mount to table of drill press/mill
- 3. Using high speed step drill bit & cutting fluid, enlarge existing thru hole to Ø.938 (15/16"). (Step drill can be purchased from any industrial supplier such as McMaster-Carr, MSC, Grainger, etc.)
- 4. Chamfer/deburr hole edges
- 5. Assemble mounting components as specified above
- 6. Re-install into vehicle



THRU HOLE TO Ø.938

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