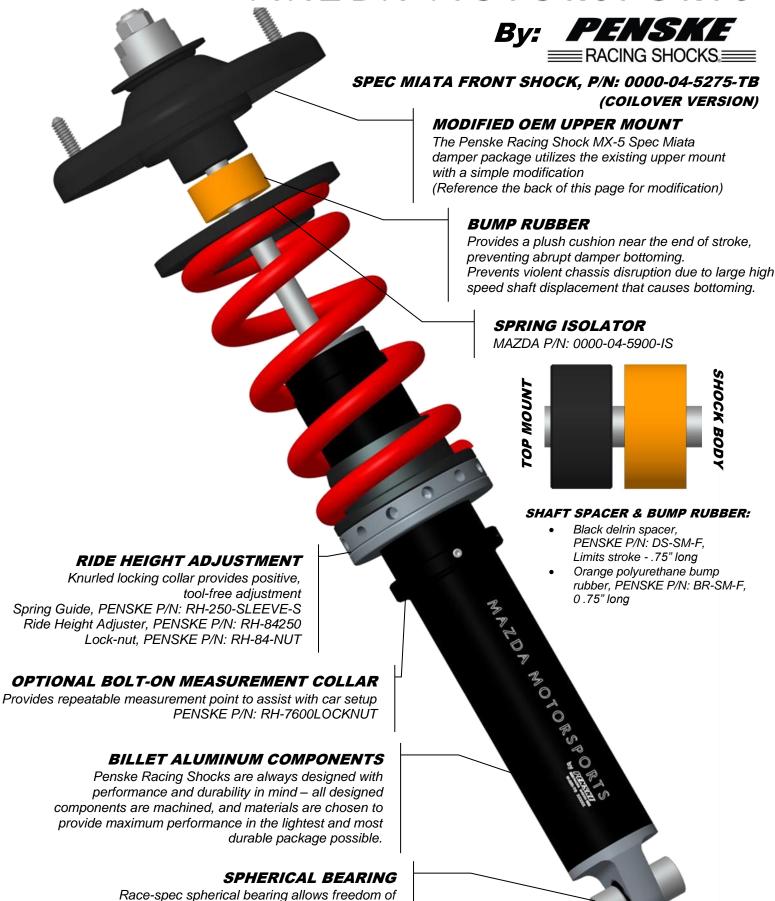
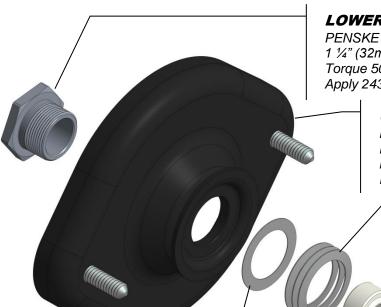
## MAZDA MOTORSPORTS



motion for improved performance, Spacer, Qty2, PENSKE P/N: BU-SM

# MAZDA MOTORSPORTS





**LOWER NUT** 

PENSKE P/N: NT-SM-LOWER 1 1/4" (32mm) Hex Torque 50ft-lbs (68 N-m) Apply 243 Loctite to threads

#### **OEM MOUNTING PLATE**

MAZDA P/N: NC-10-28-340C Not included in kit – follow mount modification instructions below prior to reassembly Pre-modified option: MAZDA P/N: 0000-04-5280

#### **BELLEVILLE WASHERS (3 QTY)**

**UPPER NUT** 

PENSKE P/N: NT-SM-UP 1 1/16" (27mm) flats

PENSKE P/N: SP-BB-R-10 To be stacked with base of cone oriented against the upper mount (See cross section view for example)

#### SHIM SPACER

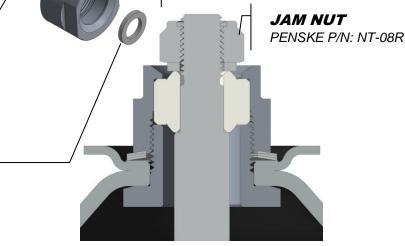
PENSKE P/N: VW-SM-UM. Provides hard durable surface for Belleville washers

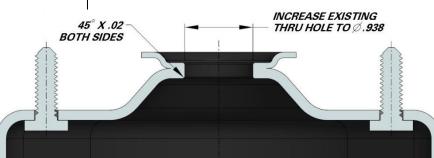
#### 10mm ID MONOBALL

PENSKE P/N: MO-COM10MT Eliminates side load on shaft as opposed to fixed stud mounting styles

#### **MOUNTING NUT SPACER**

PENSKE P/N: VW-SM. Install on end of shaft before threading Nyloc jam nut (damper is delivered with this nut threaded on end of shaft)





#### **TOP MOUNT MODIFICATION:**

- 1. Remove mount from vehicle
- 2. Secure mount to table of drill press/mill
- 3. Using high speed step drill bit & cutting fluid, enlarge existing thru hole to Ø.938 (15/16"). (Step drill can be purchased from any industrial supplier such as McMaster-Carr, MSC, Grainger, etc.)
- 4. Chamfer/deburr hole edges
- Assemble mounting components as specified above
- Re-install into vehicle

### PENSKE RACING SHOCKS

150 FRANKLIN ST • P.O. BOX 1056 READING, PA 19602 (610) 375-6180 • (610) 375-6190 FAX